IN THE CLAIMS

Please amend the claims as follows:

1. (Currently Amended) A display apparatus comprising:

an optical material between a pair of substrates,

a plurality of display pixel sections, and

a spacer disposed between the pair of substrates, the spacer being fixed on at least one of the substrates,

wherein each of the substrates has a glass substrate and a film that is attached to an outer surface of the glass substrate and has a thickness greater than a thickness of the glass substrate,

at least one of the films is formed of a polarizer plate, and

each of the glass substrate is formed to have a thickness that permits bending of the display apparatus, wherein

the thickness of each of the glass substrates is 0.15 mm or less.

2. (Canceled)

3. (Currently Amended) ~~The display apparatus according to claim 2~~A display apparatus comprising:

an optical material between a pair of substrates,

a plurality of display pixel sections, and

a spacer disposed between the pair of substrates, the spacer being fixed on at least one of the substrates,

wherein each of the substrates has a glass substrate and a film that is attached to an outer surface of the glass substrate and has a thickness greater than a thickness of the glass substrate,

at least one of the films is formed of a polarizer plate, and

each of the glass substrate is formed to have a thickness that permits bending of the display apparatus, wherein the display apparatus is formed to be bendable with a radius of curvature of 200 mm or less.

4. (Original) The display apparatus according to claim 1, wherein the optical material is a liquid crystal composition.

5. (Original) The display apparatus according to claim 1, wherein the optical material is an EL (electro-luminescence) material.

6. (Canceled)

7. (Original) The display apparatus according to claim 1, wherein each of the display pixel section includes a TFT (thin film transistor) and a pixel electrode, which are formed on one of the glass substrates.

8. (Original) The display apparatus according to claim 7, wherein the TFT includes a p-Si film (polysilicon film).

9-19 (Canceled).

20. (Currently Amended) A display apparatus comprising:

a display panel configured to hold a liquid crystal layer between an array substrate and a counter substrate;

a backlight unit that illuminates the display panel; and

a spacer disposed between the substrates, the spacer being fixed on at least one of the substrates,

wherein the array substrate includes

a first light-transmissive insulation substrate,

a signal line and a scan line that are disposed to be substantially perpendicular to each other on one of major surfaces of the first light-transmissive insulation substrate,

a switch element disposed near an intersection of the signal line and the scan line, and

a pixel electrode connected to the switch element,

wherein the counter substrate includes

a second light-transmissive insulation substrate, and

a counter electrode disposed on one of major surfaces of the second light-transmissive insulation substrate so as to face the pixel electrode, and

wherein polarizer plates are disposed respectively on the other major surfaces of the first light-transmissive insulation-substrate and the second light-transmissive insulation substrate, the polarizer plates having thicknesses greater than those of the first light-transmissive insulation substrate and the second light-transmissive insulation substrate, and

the thickness of each of the glass substrates is 0.15 mm or less.

21.-46. (Canceled)

47. (New) A display apparatus comprising:

a display panel configured to hold a liquid crystal layer between an array substrate and a counter substrate;

a backlight unit that illuminates the display panel; and

a spacer disposed between the substrates, the spacer being fixed on at least one of the substrates,

wherein the array substrate includes

a first light-transmissive insulation substrate,

a signal line and a scan line that are disposed to be substantially perpendicular to each other on one of major surfaces of the first light-transmissive insulation substrate,

a switch element disposed near an intersection of the signal line and the scan line, and

a pixel electrode connected to the switch element,

wherein the counter substrate includes

a second light-transmissive insulation substrate, and

a counter electrode disposed on one of major surfaces of the second light-transmissive insulation substrate so as to face the pixel electrode, and

wherein polarizer plates are disposed respectively on the other major surfaces of the first light-transmissive insulation-substrate and the second light-transmissive insulation substrate, the polarizer plates having thicknesses greater than those of the first light-transmissive insulation substrate and the second light-transmissive insulation substrate,

wherein the display apparatus is formed to be bendable with a radius of curvature of 200 mm or less.

48. (New) The display apparatus according to claim 3, wherein the optical material is a liquid crystal composition.

49. (New) The display apparatus according to claim 3, wherein the optical material is an EL (electro-luminescence) material.

50. (New) The display apparatus according to claim 3, wherein each of the display pixel section includes a TFT (thin film transistor) and a pixel electrode, which are formed on one of the glass substrates.

51. (New) The display apparatus according to claim 50, wherein the TFT includes a p-Si film (polysilicon film).